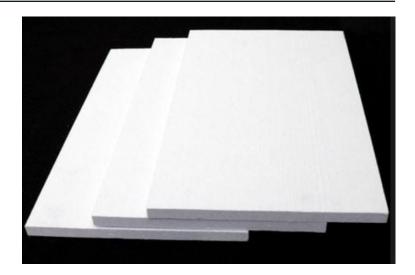


FC 3000 BOARDS AND SHAPES TECHNICAL DATA

FC 3000 BOARDS AND SHAPES

FC-3000 Board products are manufactured in a wet vacuum forming process containing polycrystalline bulk fibers and binders. *FC-3000 Boards* are relatively lightweight, self supporting and easy to machine and cut. All boards are planed smooth on both sides with machined edges.

FC-3000 formulas can also be made in sleeves, custom formed to size or CNC'd shapes. These boards are also a great solution for relining many high temperature lab kilns. To support this, FibreCast can provided precut and machined boards to size to match any kiln design.



TECHNICAL COMPARISON

| | FC-3000 | | FC-3000-HD | | |
|--|--------------------|-----------------|-----------------|-----------------|--|
| Colour | White | | White | | |
| Temperature Grade | 3000°F (2 | 3000°F (1649°C) | | 3000°F (1649°C) | |
| Recommended Operating Temperature | 2700°F (1482°C) | | 2700°F (1482°C) | | |
| Melting Point | 3400°F (1871°C) | | 3400°F(1871°C) | | |
| Density pcf (kg/m3) | 9 - 12 (144 - 192) | | 18 (288) | | |
| MOR PSI Fired 24h @ 2100°F (1149°C) | 55 | | 90 | | |
| Thermal Conductivity | 800°F/427°C | 0.63 (0.091) | 800°F/427°C | 1.18 (0.170) | |
| Temperature | 1300°F/705°C | 0.90 (0.129) | 1300°F/705°C | 1.39 (0.200) | |
| (Btu-in/hr ft2 °F W/m.K) | 1800°F/983°C | 1.3 (0.187) | 1800°F/983°C | 1.80 (0.259) | |
| | 2300°F/1264°C | 2.5 (0.361) | 2300°F/1264°C | 2.53 (0.365) | |
| Shrinkage 24h @ 2700°F (1482°C) | < 4 % | | < 4 % | | |
| Loss on Ignition | 4 - 6 % | | 4 - 6% | | |
| Chemical Composition | | | | | |
| Al ₂ O ₃ | 71% | | 81% | | |
| SiO ₃ | 27 | 27% | | 18% | |
| ZrO ₂ | - | | | | |
| Other | <12 | <1% | | <1% | |

Note: During the initial heat up of FC Boards and Shapes, a small amount of organic binder will start to burn out at approximately 450°F/232°C. Once this material has burned off, there will be no further off-gassing. Caution should be exercised during this period. Organic free products are available. The recommended operating temperature is determined by irreversible linear change, not the melting point. Store in a manner to minimize airborne dust. Data is based on results of tests conducted under standard conditions. Results are subject to variation. Results are presented as a guide only.

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